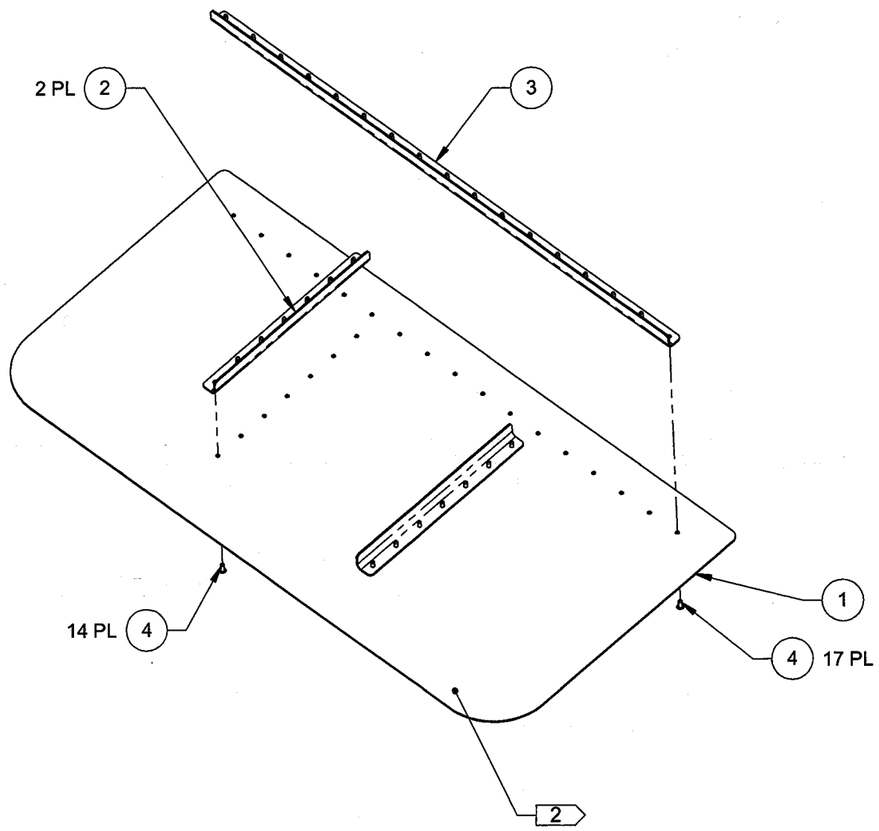
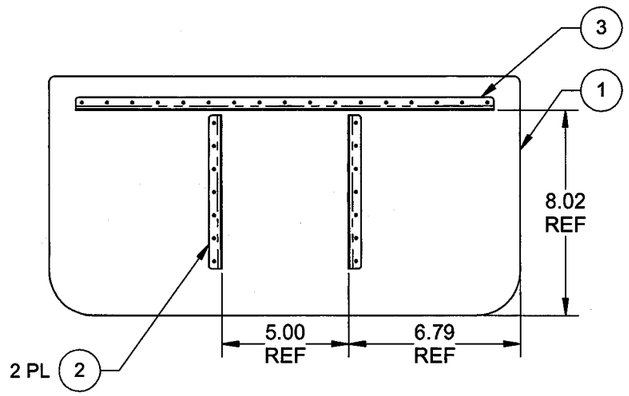
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5744-041	PA100 CLOSE OUT PLATE ASSY
1	1	D5744-1	PA100 CLOSE OUT PLATE
2	2	D5744-5	STIFFENER, ANGLE
3	1	D5744-7	STIFFENER, ANGLE
4	31	MS20470AD3-4	RIVET, SOLID, PAN HEAD





D5744-041 PA100 CLOSE OUT PLATE ASSY B

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5744-041" PER QSI 044 6.1
7) WEIGHT 0.77 LBS

UNDER REVIEW

URF 20-502 20.01.29 (DS)

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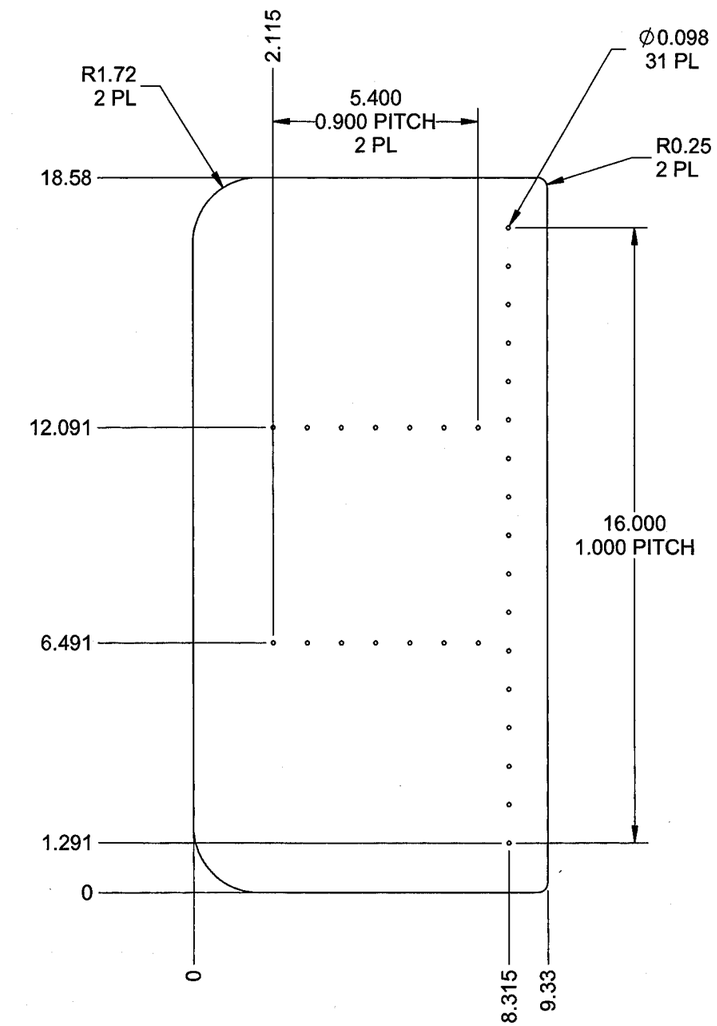
2020 JAN 28

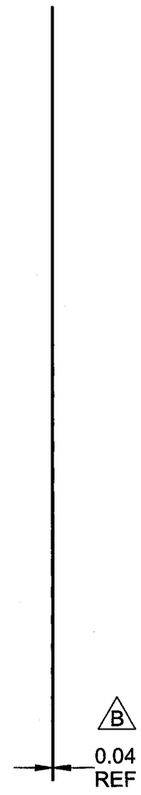
ECN 2020-502

REV.	DESCRIPTION	BY	DATE
B	REVISED D5744-1/-3 (SHEET 2 & 3); ADDED D5744-9 (SHEET 6)	VS	20.01.17
A	NEW ISSUE	RF	19.12.13

APPROVED		
DESIGN	RF	DART AEROSPACE LTD
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO. D5744 REV. B
MFG. APPR.	DD	SHEET 1 OF 6
APPROVED	VS	TITLE PA100 CLOSE OUT PLATE
DE APPR.	DS	SCALE NTS
DATE	20.01.17	

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D5744-1 PA100 CLOSE OUT PLATE (B)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
(B) PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.040
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.67 lbs
(B) 8) ALL UNDEFINED FEATURES CONTROLLED BY D5744-1.DXF REV B

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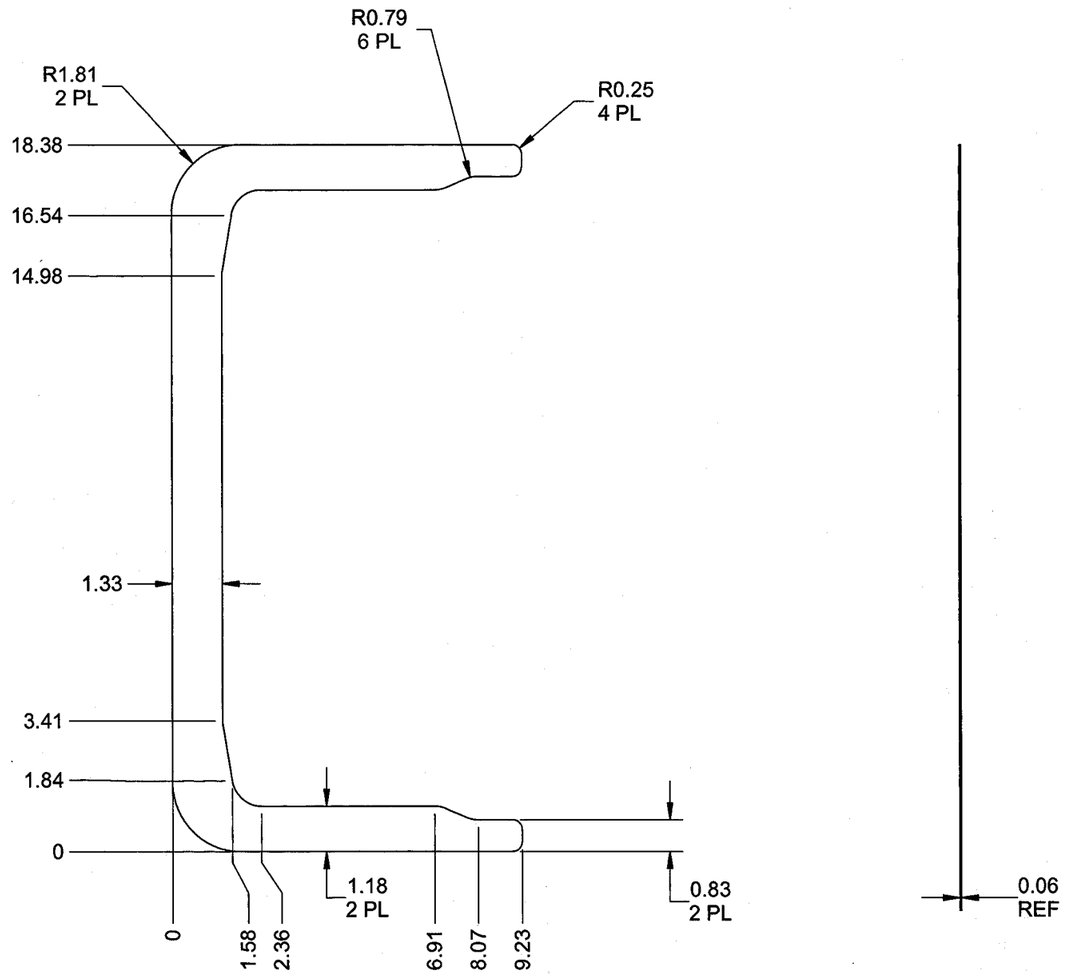
APPROVED

DESIGN	RF
DRAWN	VS
CHECKED	RF
MFG. APPR.	DD
APPROVED	VS
DE APPR.	DS
DATE	20.01.17

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DRAWING NO. D5744 REV. B
SHEET 2 OF 6
TITLE PA100 CLOSE OUT PLATE
SCALE NTS

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D5744-3 RETAINER (B)

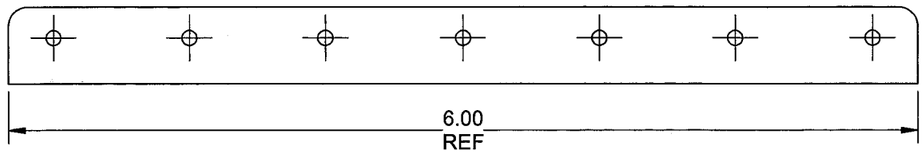
NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5744-3" PER QSI 044 6.1
7) WEIGHT: 0.16 lbs
(B) 8) ALL UNDEFINED FEATURES CONTROLLED BY D5744-3.DXF REV B

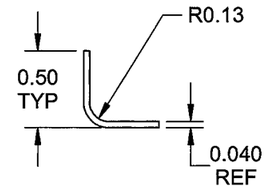
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2020 JAN 28

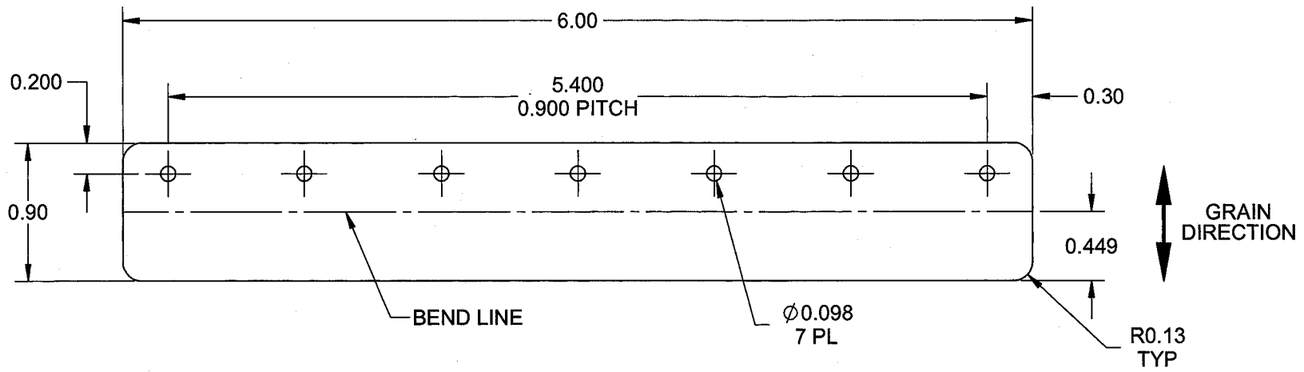
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DRAWN	VS		
CHECKED	RF	DRAWING NO. D5744	REV. B
MFG. APPR.	DD		SHEET 3 OF 6
APPROVED	VS	TITLE PA100 CLOSE OUT PLATE	SCALE NTS
DE APPR.	DS		
DATE 20.01.17			

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D5744-5 STIFFENER, ANGLE



D5744-5F FLAT PATTERN
STIFFENER, ANGLE

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.040
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.02 lbs

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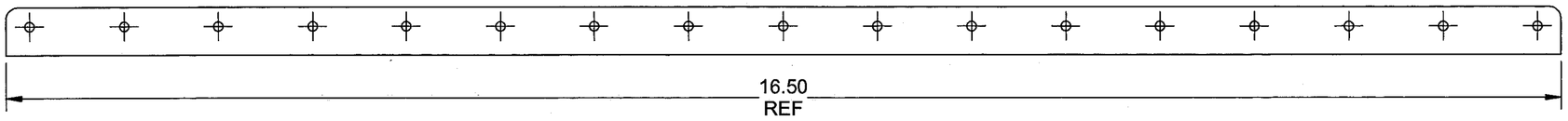
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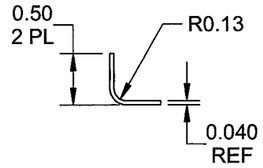
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5744 REV. B
SHEET 4 OF 6

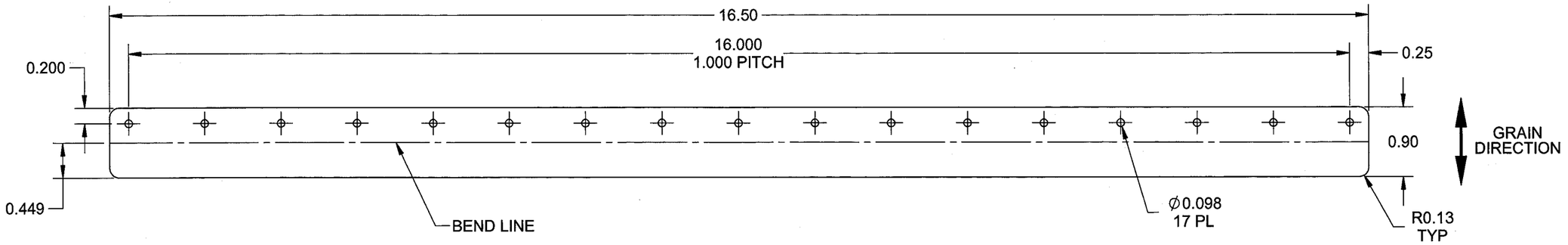
TITLE PA100 CLOSE OUT PLATE SCALE NTS

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D5744-7 STIFFENER, ANGLE



D5744-7F FLAT PATTERN
STIFFENER, ANGLE

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S0.040
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.06 lbs

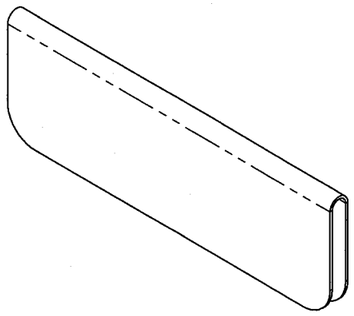
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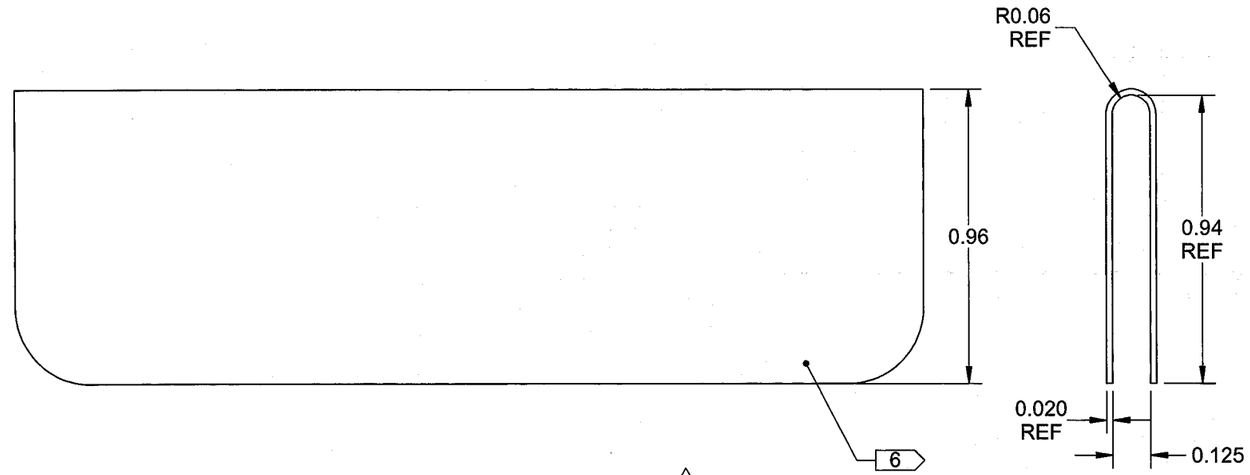
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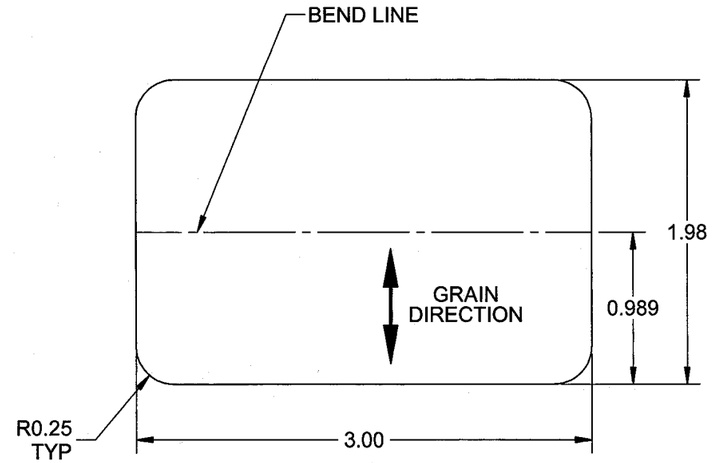
DESIGN	RF	DART AEROSPACE LTD
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO. D5744 REV. B
MFG. APPR.	DD	SHEET 5 OF 6
APPROVED	VS	TITLE PA100 CLOSE OUT PLATE SCALE NTS
DE APPR.	DS	
DATE	20.01.17	

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D5744-9 BLANKING PLATE B
MAKE FROM D5744-9F



D5744-9F FLAT PATTERN B

NOTES:
1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ANNELED 2B FINISH, 0.020 THK
PER MIL-S-5059 OR ASTM A240 OR ASME SA 240
REF DART SPEC M303S25GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.03 lbs

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HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5744 REV. B
SHEET 6 OF 6
TITLE PA100 CLOSE OUT PLATE
SCALE NTS

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